EMSTMAN

SDSUS / EN / 12 Version: 5,0 Revision date: 02/12/2013 Initiator: 0001 150000041458

SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name: Eastman(TM) Hydroquinone, European Pharma Grade

Product No.: EAN 978227. 08992-0E, P08992E1, P08992E2, P08992E3

Synonyms, Trade Names: 08992-0E

Additional identification

Chemical name:

1,4-benzenediol

CAS-No.:

123-31-9

1.2 Relevant identified uses of the substance or mixture and uses advised against Identified uses: Chemical Intermediate, Inhibitor, Photographic processing chemical. Uses advised against: None known.

1.3 Details of the supplier of the safety data sheet

Manufacturer / Supplier

Eastman Chemical Company 200 South Wilcox Drive Kingsport, TN 37660-5280 US +14232292000

Visit our website at www.EASTMAN.com or email emnmsds@eastman.com

1.4 Emergency telephone number:

For emergency health, safety, and environmental information, call 1-423-229-4511 or 1-423-229-2000.

For emergency transportation information, in the United States: call CHEMTREC at 800-424-9300 or call 423-229-2000.

SECTION 2: Hazards identification

WARNING!
HARMFUL IF SWALLOWED
MAY CAUSE ALLERGIC SKIN REACTION
REPEATED EXPOSURE TO DUST MAY CAUSE EYE INJURY

SECTION 3: Composition/information on ingredients

3.1 / 3.2 Substances / Mixtures

General information:

Chemical name	Concentration	Additional Identification	Notes	
1,4-dihydroxybenzene; hydroquinone; quinol	100%	CAS-Nb.: 123-31-9 EC No.: 204-617-8	#	

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INDEX No.: 604-005-00-4

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

This substance has workplace exposure limit(s). PBT: persistent, bioaccumulative and toxic substance.

vPvB; very persistent and very bioaccumulative substance.

SECTION 4: First aid measures

4.1 Description of first aid measures

Inhalation:

Move to fresh air. Treat symptomatically. Get medical attention if symptoms

persist.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. If easy to do,

> remove contact lenses. Get medical attention. In case of irritation from airborne exposure, move to fresh air. Get medical attention if symptoms

persist.

Skin contact: Immediately remove contaminated clothing and shoes and wash skin with

> soap and plenty of water. If skin irritation or an allergic skin reaction develops, get medical attention. Wash contaminated clothing before reuse.

Destroy or thoroughly clean contaminated shoes.

Ingestion: Call a physician or poison control center immediately. Only induce vomiting

at the instruction of medical personnel. Never give anything by mouth to an

unconscious person.

4.2 Most important symptoms

and effects, both acute and

delayed:

May irritate and cause redness and pain. Symptoms may be delayed.

4.3 Indication of any immediate medical attention and special treatment needed

Hazards:

None known.

Treatment:

Treat symptomatically.

SECTION 5: Firefighting measures

General fire hazards:

None known.

5.1 Extinguishing media

Suitable extinguishing

Water spray, Dry chemical, Carbon Dioxide,

media:

Unsuitable extinguishing

media:

None known.

5,2 Special hazards arising from the substance or

mixture:

Powdered material may form explosive dust-air mixtures.

5.3 Advice for firefighters

Special fire fighting

procedures:

Minimize dust generation and accumulation.

Special protective equipment for fire-fighters:

Self-contained breathing apparatus and full protective clothing must be

worn in case of fire.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures: Wear appropriate personal protective equipment.

6.2 Environmental precautions:

Do not release into the environment,

6.3 Methods and material for containment and cleaning

up:

Sweep up and place in a clearly labeled container for chemical waste. Large Spillages: Flush spill area with water spray. Prevent runoff from entering drains, sewers, or streams. Dike for later disposal.

Notification Procedures: In the

In the event of a spill or accidental release, notify relevant authorities in

accordance with all applicable regulations.

SECTION 7: Handling and storage:

7.1 Precautions for safe handling:

Avoid breathing dust. Avoid contact with eyes, skin, and clothing. Do not taste or swallow. Use only with adequate ventilation. Wash thoroughly after

handling.

7.2 Conditions for safe storage,

including any incompatibilities:

Keep container closed. Keep away from food, drink and animal

feedingstuffs.

7.3 Specific end use(s):

Inhibitor Chemical Intermediate Photographic processing chemical.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If exposure limits have not been established, maintain airborne levels to an acceptable level.

Chemical name	Туре	Exposure Limit values	Source	
1,4-dihydroxybenzene; hydroquinone; quinol	TWA	1 mg/m3	US. ACGIH Threshold Limit Values (01 2010)	
	PEL	2 mg/m3	US, OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)	

8.2 Exposure controls



Appropriate engineering controls:

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

General information:

Eve bath, Washing facilities, Safety shower.

Eye/face protection:

Chemical goggles and face shield are recommended. Wear a full-face

respirator, if needed.

Skin protection

Hand protection:

Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information. Wash hands after contact.

Other:

No data available.

Respiratory Protection:

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA Standard 63 FR 1152, January 8, 1998. Respirator type: Airpurifying respirator with an appropriate, government approved (where applicable), air-purifying filter, cartridge or canister. Contact health and safety professional or manufacturer for specific information.

Hygiene measures:

Observe good industrial hygiene practices.

Environmental Controls:

No data available.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical State:

Solid

Form:

solid (crystal)

Color.

white

Odor:

Odoness

Odor Threshold:

No data available.

pH:

No data available.

Melting Point

172.3 °C

Boiling Point:

287 °C

Flash Point: **Evaporation Rate:** 165 °C (closed cup) No data available.

Flammability (solid, gas):

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Not applicable

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Flammability Limit - Upper (%)-: No data available.

Flammability Limit - Lower (%)-: No data available.

Vapor pressure: 0.000032 hPa (25 °C)

Vapor density (air=1): 3.8

Specific Gravity: 1.33 (15 °C)

Solubility(ies)

Solubility in Water: 72 g/l (25 °C)
Solubility (other): No data available.

Partition coefficient (n-octanol/water): log Pow: 0.59

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Autoignition Temperature: 515 °C

Decomposition Temperature: Thermal stability not tested. Low stability hazard

expected at normal operating temperatures.

Dynamic Viscosity:

Kinematic viscosity:

Explosive properties:

Oxidizing properties:

Not applicable
Not classified
Not classified

SECTION 10: Stability and reactivity

10.1 Reactivity: None known.

10.2 Chemical stability: Stable

10.3 Possibility of hazardous

reactions:

None known.

10.4 Conditions to avoid: Heat, sparks, flames, Light.

10.5 Incompatible materials: Strong oxidizing agents. Strong alkalis.

10.6 Hazardous decomposition

products:

Carbon Dioxide, Carbon Monoxide.

SECTION 11: Toxicological information

Information on likely routes of exposure

Inhalation:

None known.

Ingestion:

Harmful if swallowed.

Skin contact:

May cause an allergic skin reaction. May cause skin depigmentation.

Eye contact:

Causes serious eye damage.

11.1 Information on toxicological effects

Acute Toxicity

Oral

Product: No data available.

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Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinol

Oral LD-50: (Rat): > 375 mg/kg

Dermal

Product:

No data available.

Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinol

Dermal LD-50: (Rabbit): > 2,000 mg/kg

Inhalation

Product:

No data available.

Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinof

No data available.

Repeated dose toxicity

Product:

No data available.

Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinol NOAEL (Rat, Oral Study, 90 d): 20 mg/kg

NOAEL (Rat, Dennal Study, 90 d): 73,9 mg/kg (highest dose tested)

Skin corrosion/irritation:

Product:

No data available.

Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinol (Rabbit, 24 h): none

Serious eye damage/eye

irritation:

Product:

No data available.

Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinol (Human): comeal opacity

Respiratory or skin sensitization:

Product:

No data available.

Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinol

Skin Sensitization:, (Mouse) - sensitizing

Skin Sensitization; (Guinea Pig) - Not a skin sensitizer.



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Germ cell mutagenicity

In vitro

Product:

No data available.

Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinol Mutagenicity - Bacterial, inegative +/- activation Chromosomal aberration; negative +/- activation Chromosomal aberration; positive + activation Chromosomal aberration; negative - activation Mutagenicity - Mammalian, positive +/- activation

In vivo

Product:

No data available.

Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinol No data available.

Carcinogenicity

Product:

No data available,

Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinol No data available.

Reproductive toxicity

Product:

No data available.

Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinol No data available.

Specific target organ toxicity - single exposure Product: No data available.

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Specified substance(s) 1,4-dihydroxybenzene;

No data available.

hydroquinone; quinol

Specific target organ toxicity - repeated exposure

Product:

No data available.

Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinol

No data available.

Aspiration hazard

Product:

No data available.

Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinol No data available.

Other adverse effects:

No data available.

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SECTION 12: Ecological information

12.1 Toxicity

Acute toxicity

Fish

Product:

No data available.

Specified substance(s)

1,4-dihydroxybenzene;

LC-50 (Fish, 96 h): 0.638 mg/l

hydroquinone; quinol

Aquatic invertebrates Product:

No data available.

Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinol EC-50 (daphnid, 48 h): 0,134 mg/l

Chronic Toxicity

Fish

Product:

No data available.

Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinol No data available.

Aquatic invertebrates

Product:

No data available.

Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinol NOEC: (daphnid, 21 d); 0.0057 mg/l

Toxicity to Aquatic Plants

Product:

No data available.

Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinol EC-50 (Alga, 72 h): 0.33 mg/l NOEC: (Alga, 72 h): 0.019 mg/l

12.2 Persistence and degradability

Biodegradation

Product:

No data available.

Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinol 70 % (14 d, Ready Biodegradability: Modified MITI Test (I)) Readily biodegradable

Biological Oxygen Demand:

Product

No data available.

Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinol No data available.

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Chemical Oxygen Demand:

Product No data available.

Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinol No data available,

BOD/COD ratio

Product No data available.

Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinol

No data available.

12.3 Bioaccumulative potential

Product: No data available.

Specified substance(s)

1,4-dihydroxybenzene; hydroquinone; quinol No data available.

12.4 Mobility in soil:

No data available.

Known or predicted distribution to environmental compartments

1,4-dihydroxybenzene; hydroquinone; quinol

0.97 - 1.7 (QSAR model):

12.5 Results of PBT and vPvB

assessment

No data available.

1,4-dihydroxybenzene; hydroquinone; quinol Not fulfilling PBT

(persistent/bioaccumulative/toxic) criteria

12.6 Other adverse effects:

No data available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

General Information:

No data available.

Disposal methods:

Dispose of waste and residues in accordance with local authority

regulrements, Incinerate, Since emptied containers retain product residue,

follow label warnings even after container is emptied.

SECTION 14: Transport information

Important Note: Shipping descriptions may vary based on mode of transport, quantities, package size, and/or origin and destination. Consult your company's Hazardous Materials/Dangerous Goods expert for information specific to your situation.

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Reportable Quantity: 45.4 kg (hydroquinone)

Marine pollutant.: hydroquinone

Possible Shipping Description(s):

UN 3077 Environmentally hazardous substances, solid, n.o.s. (hydroquinone) 9 III

IMDG - International Maritime Dangerous Goods Code

Marine pollutant.: (hydroquinone)

Possible Shipping Description(s):

UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (hydroquinone) 9

IATA

Possible Shipping Description(s):

UN 3077 Environmentally hazardous substance, solid, n.o.s. (hydroquinone) 9 III

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

WHMIS (Canada) Status: controlled

WHMIS (Canada) Hazard Classification: D/1/B, D/2/B

SARA 311-312 Hazard Classification(s):

immediate (acute) health hazard delayed (chronic) health hazard

US EPCRA (SARA Title III) Section 313 - Toxic Chemical List

HYDROQUINONE

OSHA: hazardous



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TSCA (US Toxic Substances Control Act): This product is listed on the TSCA inventory. Any impurities present in this product are exempt from listing.

DSL (Canadian Domestic Substances List) and CEPA (Canadian Environmental Protection Act): This product is listed on the DSL or otherwise complies with CEPA new substance notification requirements.

AICS / NICNAS (Australian Inventory of Chemical Substances and National Industrial Chemicals Notification and Assessment Scheme): This product is listed on AICS or otherwise complies with NICNAS.

MITI (Japanese Handbook of Existing and New Chemical Substances): This product is listed in the Handbook or has been approved in Japan by new substance notification.

ECL (Korean Toxic Substances Control Act): This product is listed on the Korean inventory or otherwise complies with the Korean Toxic Substances Control Act.

SECTION 16: Other information

HMIS® Hazard Ratings: Health - 2*, Flammability - 1, Chemical Reactivity - 0

HMIS® rating involves data interpretations that may vary from company to company. They are intended only for rapid, general identification of the magnitude of the specific hazard. To deal adequately with the safe handling of this material, all the information contained in this MSDS must be considered.

Revision Information:

New SDS

Key literature references and

No data available.

sources for data: Training information:

No data available.

Issue date:

02/12/2013

SDS No.: Disclaimer:

This information is provided without warranty. The information is believed to

be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.